



HEBEI SHENG MAI CONSTRUCTION MATERIAL TECHNOLOGY CO.,LTD

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QUOTATION SHEET

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Products Detail

Perforated Metal Machine

Perforated metal machine is designed for manufacturing of perforated metal sheets of various materials. The metallic materials include iron plate, stainless steel plate, copper plate, aluminum plate, galvanized plate etc.

Nonmetallic material: Fibre plate, plastic plate, film etc.

The shape of the hole we can serve: round hole, long round hole, square hole, triangle hole, diamond hole, hexagonal hole, crossed hole etc.

J21Sseries general deep-throat press

Main Features:

1. Increased throat deep and working area.
2. Adopts horizontally palced crankshaft
3. Rigid rotated bond clutch.
4. Manual shut height adjustment withj scale display
5. The type with"A" equipped with emergency stop device,which could make the slide stop ai 0~135area and equipped with light curtain protechor as well

Press Specifications

		J21S-6-3	J21S-10	J21S-16	J21S-25A	J21S-40A	J21S-63A	J21S-80A	JD21S-100A	JD21S-125A
Nominal force	KN	63	100	160	250	400	630	800	1000	1250
Stroke under nominal force	mm	2	2	2	2.5	4	4	5	6	6
Slide block stroke	Mm	35	60	70	80	120	120	130	140	140
Number of stroke	Min-1	170	145	125	60	55	50	45	38	38
Max die set height	Mm	110	130	170	180	220	270	290	320	320

Die set height adjustment	mm	30	35	45	70	80	80	100	100	100
Distance from slide block centre to the frame	mm	400	400	400	400	400	450	450	450	450
		700	700	700	700	710	800	800	760	760
Worktable dimensions (f.b*l.r)	mm	200	240	320	400	480	480	4580	710	720
		310	360	480	600	710	710	610	1100	1200
Dimensions of worktable hole (diameter*f*b*l*r)	mm	Φ60	Φ120	Φ100	Φ120	Φ220	Φ200	Φ200	Φ260	Φ260
			120							
Thickness of bolster	mm	40	50	60	70	80	90	100	120	120
Holedimensions in bed (diameter*f*b*l*r)	mm	110	90	160	200	200	200	220	260	260
		160	180	240	200	240	250	260	290	290
Dimensions of side block bottom surface (f*b*l*r)	mm	120	150	180	210	270	280	280	420	420
		140	170	200	250	320	320	380	560	560
Size of the handle hole (diameter*depth)	mm	Φ30	Φ30	Φ40	Φ40	Φ50	Φ50	Φ60	60	Φ60
		55	55	60	70	70	80	75	80	80
Distance between columns of body	mm	162	182	220	350	390	450	450	580	580
Motor	Type	Y2-90S-6	Y2-90L-6	Y2-100L-6	Y2-100L-4	Y2-132M-6	Y2-132M-6	Y2-160M-2	Y2-160M-6	Y2-160L-6
	power	Kw	0.75	1.1	1.5	2.2	4	5.5	7.5	7.5
Outline dimension (f*b*l*r*h)	mm	1540	1620	1680	1790	1965	2220	2220	2530	2550
		700	730	840	990	1180	1350	1380	1555	1610
		1520	1800	1880	2288	2295	2600	2650	2990	2990
Net/gross weight	kg	820	1060	1940	2860	4400	5500	6020	12500	13500
		920	1160	2185	3360	5100	6300	6820	13800	14800

Numerical control feeding system

Main Features:

- *X-Y axes linkage,Z axis start-stop control;
- *Two axes simultaneous Manual or Automatic referencing;
- *Standard NC code programming,Multi functional codes;
- *Decimal Data input;
- *Program input via PC keyboard,CRT display;
- *Simulation and Emulation;
- *Real-time status display in the emulation window;
- *Power-off protection,Breakpoint setting;
- *Printing continuous punching;
- *Jog and continuous punching;
- *Servo driver or step driver.



